

APPLICATION

FOR

UNITED STATES LETTERS PATENT

TO ALL WHOM IT MAY CONCERN;

BE IT KNOWN THAT I, GENNADY V. KATZYN and BORIS E.

KOGAI, have invented new and useful improvements in a

METHOD AND DEVICE TO REDUCE ASPHALTENE AND

PARAFFIN ACCUMULATIONS IN WELLS

Of which the following contains the specification.

Application prepared
and forwarded for filing by:

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Attorney Docket No. KKGG01-CON

**METHOD AND DEVICE TO REDUCE ASPHALTENE AND PARAFFIN
ACCUMULATIONS IN WELLS**

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CROSS-REFERENCE TO RELATED APPLICATION

This application is a continuation of and claims priority to co-pending Application Serial No. 09/886,077, filed June 20, 2001.

FIELD OF THE INVENTION

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The instant invention relates to methods and articles for cleaning oil wells and more particularly to articles and methods for cleaning pressure differential oil wells.

BACKGROUND

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The buildup of paraffin and asphaltene in oil wells is a problem in the oil industry. Paraffin and asphaltene as well as other impurities accumulate on the walls of the pipes which are used to bring the oil up from underground deposits. If not removed, these accumulations will eventually build up to the point that the flow of oil is significantly reduced and the well may become inoperable. Currently, paraffin and asphaltene buildup is handled by periodically pumping very hot oil, augmented by cleansing additives, down the pipe in order to melt the accumulations. The melted paraffin and asphaltene are then forced out of the well by the continuing upward flow of oil. Moreover, the hot oil method must be repeated quite often. Paraffin and

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25 of oil. Moreover, the hot oil method must be repeated quite often. Paraffin and

asphaltene buildup is also handled by use of a device which "reams out" the paraffin and asphaltene. The reaming method is time consuming and does not remove all the deposits. Further, existing methods cannot be used to restore old pipes which have been shut down because of excessive paraffin and asphaltene accumulations.

5 Further, existing methods of accumulation removal require a crew of several workers to operate. Moreover, existing methods do not work efficiently with under sea oil wells. Moreover, existing methods require the flow of oil to be interrupted during the period of the cleaning process.

The differing kinds of oil wells include the gas-lift well, which brings oil to the surface largely through naturally occurring pressure differentials, the rod and pump well, which uses a rod to act as a pump to bring the oil to the surface, and the centrifugal pump well, where a pump is placed in the depths of the well to create a pressure differential to bring oil to the surface.

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The following represents a list of known related non domestic art:

Patent	Inventor	Issued
Russian Fed. Patent 2028447	Belyaev	Oct. 15, 1991
Russian Fed. Patent 2105867	Katzyn et al.	Jul. 11, 1997
Russian Fed. Patent 2122628	Belyaev	Jun. 20, 1997

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None of the above inventions and patents, taken either singularly or in combination, is seen to describe the instant invention as claimed. Thus solving the aforementioned problems is desired.

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Patent	Inventor	Issued
U.S. Patent 3,402,770	Messenger	Sept. 24, 1968
U.S. Patent 3,531,409	Seffens et al.	Sept. 29, 1970
U.S. Patent 3,914,132	Sutton	Oct. 21, 1975
U.S. Patent 4,125,458	Bushnell, et al.	Nov. 14, 1978
U.S. Patent 4,207,193	Ford, et al.	Jun. 10, 1980
U.S. Patent 4,614,236	Watkins et al.	Sept. 30, 1986
U.S. Patent 4,775,489	Watkins et al.	Oct. 4, 1988

The teachings of each of the above-listed domestic citations (which does not itself incorporate essential material by reference) are herein incorporated by
5 reference. None of the above inventions and patents, taken either singularly or in combination, is seen to describe the instant invention as claimed. Thus solving the aforementioned problems is desired.

Heretofore, an article and method for reducing asphaltene and paraffin accumulations in oil wells through use of a capsule enclosing a chemically active
10 mass which is inserted into an oil well and which slides down the solid well, reacting with and reducing asphaltene and paraffin accumulations as it travels down the well, has not previously been provided. An article and method for reducing asphaltene and paraffin accumulations in oil wells through use of a capsule enclosing a chemically active mass with a gel precursor core which is inserted into an oil well and
15 which slides down the solid well, reacting with and reducing asphaltene and paraffin accumulations as it travels down the well, has not previously been provided. An article and method for coating the inside of oil wells with a gel to impede the startup

and growth of paraffin and asphaltene has not previously been provided. An article and method for reducing asphaltene and paraffin accumulations in oil wells, and providing a protective layer to impede the growth of asphaltene and paraffin, which requires three or fewer individuals to operate has not previously been provided. An article and method for reducing asphaltene and paraffin accumulations in oil wells, and providing a protective layer to impede the growth of asphaltene and paraffin, which can be used to open up for use oil wells that have been abandoned due to excessive accumulation of paraffin and asphaltene has not previously been provided. An article and method for reducing asphaltene and paraffin accumulations in oil wells, and providing a protective layer to impede the growth of asphaltene and paraffin, which can be used for under sea wells, has not previously been provided.

OBJECTS AND ADVANTAGES

Accordingly, it is an object to provide novel articles and methods for solving the above-mentioned problems. In particular, it is an object to provide an article and method for reducing asphaltene and paraffin accumulations in oil wells through use of a capsule enclosing a chemically active mass with a gel precursor core which is inserted into an oil well and which slides down the solid well, reacting with and reducing asphaltene and paraffin accumulations as it travels down the well. It is an object to provide an article and method for coating the inside of oil pipes with a gel to impede the startup and growth of paraffin and asphaltene. It is an object to provide an article and method for reducing asphaltene and paraffin accumulations in oil wells, and providing a protective layer to impede the growth of asphaltene and paraffin, which requires three or fewer individuals to operate. It is an object to provide an

article and method for reducing asphaltene and paraffin accumulations in oil wells, and providing a protective layer to impede the growth of asphaltene and paraffin, which can be used to open up for use oil wells that have been abandoned due to excessive accumulation of paraffin and asphaltene. It is an object to provide an
5 article and method for reducing asphaltene and paraffin accumulations in oil wells, and providing a protective layer to impede the growth of asphaltene and paraffin, which can be used for under sea wells. It is an object to provide an article and method for reducing asphaltene and paraffin accumulations in oil wells during the cleaning period without significantly interrupting the flow of oil in the well. It is a
10 further object of the invention to provide improved elements and arrangements thereof for the purposes described which is inexpensive, dependable and fully effective in accomplishing its intended purposes. These and other objects of the present invention will become readily apparent upon further review of the following specification and drawings.

15 The novel articles and methods provide a number of advantages. Advantage arises from the reduction of asphaltene accumulations in an oil well treated with the disclosed invention. Advantage arises from the reduction of paraffin accumulations in an oil well treated with the disclosed invention. Advantage arises from the adaptability of the present invention to use with under sea wells. Advantage arises
20 from the ability of the present invention to reopen closed oil wells through treatment by the present invention. Advantage arises from the small work crew that is needed or use of the present invention. Advantage arises from the ability to clean the well

with the presently described invention without significantly interrupting the flow of oil during the cleaning period.

Additional objects and advantages of the invention will be set forth in part in the description which follows, and in part will be obvious from the description, or may be learned by practice of the invention. The objects and advantages of the invention may be realized and attained by means of the instrumentalities and combinations particularly pointed out in the appended claims. Further benefits and advantages of the embodiments of the invention will become apparent from consideration of the following detailed description given with reference to the accompanying drawings, which specify and show preferred embodiments of the present invention.

Potential customers for articles and methods that meet these objects include oil companies, oil well operators and suppliers, engineers, scientists, among others.

BRIEF DESCRIPTION OF THE DRAWINGS

FIGURE 1 shows an embodiment of the present invention with the gel precursor option.

FIGURES 2 through 4 show an embodiment of the present invention in operation.

DETAILED DESCRIPTION

Before beginning a detailed description of the subject invention, mention of the following is in order. When appropriate, like reference materials and characters are used to designate identical, corresponding, or similar components in differing figure drawings. The figure drawings associated with this disclosure typically are not drawn with dimensional accuracy to scale, i.e., such drawings have been drafted with a

focus on clarity of viewing and understanding rather than dimensional accuracy. An attempt has been made specifically to point out any dimensions, tolerances, etc., which are important.

An oil well capsule is provided for use on pressure differential wells. With
5 reference to **FIG. 1**, an oil well capsule **10** comprises a chemically active mass **12**
wrapped in a shell **14**. A gel precursor **16** within a hollowed core **24** of said
chemically active mass may optionally be provided. The capsule preferably has the
shape of a cylindrical tube. Capsule diameter and length can be sized to
accommodate differing oil wells. In the preferred embodiment, length is 500
10 millimeters (mm) and diameter is 36 mm.

The shell **14** wraps the chemically active mass. In the preferred embodiment,
the shell is made of ordinary aluminum foil. The shell has three components: a
rectangular body **18** with length and height, and two end pieces **20**. The foil has a
thickness in the range 0.01 to 0.4 mm. The diameter of the end pieces is preferably
15 36 mm. The two end pieces **20** are circular in shape and form the terminals of the
capsule. The length of the body is preferably 500 mm. The height of the body
corresponds to the diameter of the capsule such that the height equals 10 mm plus
the product of Pi, estimated as 3.14, multiplied by the diameter. The 10 mm in the
height calculation represents the excess over-cover of the capsule when the body is
20 wrapped around the chemically active mass to make the capsule. The height of the
body is 123 mm. The shell can have differing dimension to adapt to different sizes
of the capsule.

The chemically active mass consists essentially of alkaline or alkaline earth metal, and can be sodium, lithium, potassium, calcium, strontium, barium or combinations of them. In the preferred embodiment, the chemically active mass consists essentially of sodium.

5 To form the chemically active mass into a cylindrical form to be wrapped by the shell, alkaline or alkaline earth metal in powdered form is heated to the melting point temperature of the metal, under a small layer of paraffin to prevent metal interaction with oxygen. The chemically active mass is then cast in a cylinder mold. Alternatively, the metal is pressed in the cylinder form without melting due to plasticity
10 of the metal at room temperature.

A weight increaser can be added to the chemically active mass. The weight increaser consists essentially of inert powder with density not less than 2 grams per centimeter cubed (g/cm^3). Inert powder is chosen from the selection consisting of barite powder, sand, and iron powder. The weight increaser can be added by
15 pressing the weight increaser into the heated chemically active mass. This can be accomplished by distributing the weight increaser generally uniformly on the surface of the chemically active mass and then pressing the distributed weight increaser into the mass with a plan press before the resulting mass is formed into a cylindrical form. Alternatively, the chemically active mass can be put into a cylindrical press form and
20 the weight increaser distributed along the axis when heated, and then pressing the press form halves together. Yet another equivalent manner in which to add weight increaser includes melting the chemically active mass under a small layer of paraffin,

or under the inert gas atmosphere, e.g. argon or nitrogen, mixed with weight increaser in a 10 to 1 ratio, and stirring, cooling, and forming.

A gel precursor within a core of said chemically active mass can be provided. A gel precursor consists essentially of aluminum or scandium. A core in the
5 chemically active mass is prepared for receiving the gel precursor by mechanically pressing out a cylindrical cavity in the chemically active mass. Preferably, the pressing out occurs before the shell is put on the chemically active mass. In the preferred embodiment a hard rod of diameter 8 to 10 mm and height 500 mm is pushed into the chemically active mass, roughly in the center of said mass, and
10 downward to within 10 to 15 mm of the opposite end of the device. The rod is then removed. The resulting hollowed core **24** is filled with pressed aluminum or scandium tablets (diameter 8-10 mm) or aluminum or scandium powder, to within 10-15 mm of the top of the cavity. The core is then plugged with a cork **22** fashioned from the chemically active mass material. The height of the cork is 10-15 mm and diameter is
15 8-10 mm.

The shell body and end pieces are placed on a heat source. Preferably, the heat source is a steel slab, preferably having a thickness approximately 10mm and with length and width a little more than the length and width of the shell body and end pieces, which is placed on a heated electric stove. Heat source can be copper, or
20 any other metal which can be heated. Can be on a basic kitchen stove, with proper dimensions. Heated metal to be generally uniform temperature when heated.

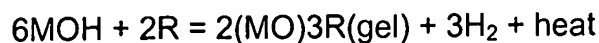
Shell can be treated with melted bitumen. The shell is heated to the temperature at which bitumen melts, preferably 70 to 90 degrees Celsius. Bitumen is

spread on the internal surfaces of the body and end pieces, by putting a piece of bitumen on the surfaces, and spreading the piece as the bitumen melts. In the preferred mode, the bitumen is spread by use of a brush. Preferably, the thickness of the bitumen spread should be in the range of 0.1 mm to 0.5 mm. Alternatively, instead of bitumen, another hydrocarbon composition can be used, such as a composition consisting essentially eighty percent mineral oil and twenty percent paraffin or polypropylene, or combinations of them.

After the shell components have been heated and treated, the chemically active mass is placed on the shell body and rolled up leaving an open ended capsule, cylindrical in shape. The shell end pieces are then placed on each end and the overlap from the shell body is formed around the ends of the cylinder.

To get additional insulation to the oil well capsule to protect it from interaction with oxygen, melted paraffin can be spread with a brush on the outer surface of the oil well capsule as assembled.

Referring to **FIGs. 2 through 4**, in operation, the oil well capsule is prepared for insertion in an oil well by cutting a terminal in the end of the capsule, and then the capsule is inserted into the head of a pressure differential oil well. The reaction starts when the metal contacts the water in the well. The capsule is heavy enough that it will slowly slide down the pipe. It generates a temperature high enough to melt the paraffin and asphaltene accumulated on the inside of the oil pipes. The general reaction formula is as follows:



Where M is an alkaline or alkaline earth metal and R is aluminum powder or scandium powder. The H₂O can come from any type of water, including salt water.

As shown in **FIGs. 2 through 4**, as the capsule slides down the well, it consumes itself in the process of generating enough heat to melt the paraffin and asphaltene. Eventually it is consumed with no residue remaining in the pipe.

This method significantly increases the time between oil well cleanings. With traditional cleaning methods, the crystallization centers of the paraffin and asphaltene accumulations remain on the oil well pipe walls, with the result that the build up of the accumulations resumes as soon as the wells have been cleaned. Conversely, the oil well capsule of the present invention increases the temperature in the area where it is applied to a level higher than the congealing point of paraffin hydrocarbon. This makes it possible to remove completely the paraffin crystallization centers from the oil well walls and prevent solid deposits on them.

When the oil well capsule is provided with a gel precursor, as the capsule descends, the gel precursor in the middle of the capsule is transformed to gel by the chemical reaction and is deposited on the inside of the oil wells. This gel acts like a grease and prevents paraffin accumulations. The gel sticks to the oil well walls and remains on the walls for a long time which then makes it difficult for new accumulations of paraffin and asphaltene to begin.

With the present invention using the gel precursor, the time between oil well cleanings can be increased by anywhere from 3 to 8 times. That is, if the normal cleaning period is month, it can be extended from anywhere from 3 to 8 months, depending upon the chemical composition of the oil being pumped.

It will, of course, be understood that modifications of the invention, in its various aspects, will be apparent to those skilled in the art, some being apparent only after study, others being matters of routine mechanical, chemical and electronic design. No single feature, function or property of the preferred embodiment is
5 essential. Other embodiments are also possible, their specific designs depending upon the particular application. As such, the scope of the invention should not be limited by the particular embodiments herein described but should be defined only by the appended claims and equivalents thereof.